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## EUROPEAN PATENT APPLICATION

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⑲ Applicant: Kao Corporation  
1-14-10, Nihonbashi Kayaba-cho  
Chuo-ku Tokyo(JP)

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㉑ Inventor: Eguchi, Yasuteru  
1-401, 9-Yamate 2-chome  
Funabashi-shi Chiba(JP)

㉒ Designated Contracting States:  
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㉓ Representative: Dickel, Klaus, Dipl.-Ing.  
Julius-Kreis-Strasse 33  
D-8000 München 60(DE)

### ㉔ Toothbrush.

㉕ A toothbrush comprises a brush base portion having bristles implanted thereon, said bristles each having a spherical tip and a grip portion provided with a storage means for a fluid material, a communicating passage through which the fluid material may be fed from the storage means to the bristle-implanted portion and a means for driving the fluid material through said communicating passage. A polishing material may be contained in the tips of the bristles. A medicinal material for the oral health or a gingiva-massaging medicine may be contained in the storage means.

EP 0 290 873 A2

## Toothbrush

The invention relates to a toothbrush and in particular to a toothbrush which is useful to clean teeth and massage the gingiva and gums. Moreover it may apply a polishing material, a fluid material for the oral use, a medicinal material for the oral health and a gingiva-massaging medicine.

## (Statement of Prior Arts)

The ordinary toothbrushes are intended to remove filth gathering on the surface of teeth, i.e., plaque on the teeth to prevent dental decay.

From the viewpoint of oral hygiene, it is important to prevent gum-related diseases such as gum inflammation in addition to preventing dental decay. For the prevention of gum-related diseases, massaging of gums is said to be effective. And there have been proposed some gum-massaging toothbrushes, most of which have a number of bristles made of resilient materials implanted in the toothbrush (examples include the Japanese Utility Model Laid-Open No. 102835/1980, 107129/1980, 107130/1980 and 57839/1982).

Also proposed are a number of toothbrushes in which toothpaste is stored in a storage portion provided in the toothbrush grip so that the toothpaste is supplied to the brush base (Examples include the Japanese Utility Model Laid-Open No. 19964/1976, 35263/1976, 364/1977, 47974/1977, 30973/1978, 90338/1980, and 128532/1985).

In supplying the dentifrice to the brush portion, it is a common practice to provide a narrow communicating passage between the storage portion and the brush base. In this construction, after the brushing is finished, the dentifrice is left in the communicating passage, so that the water contained in the dentifrice dissipates deteriorating the fluidity of the dentifrice, blocking the communicating passage, virtually making the toothbrush impossible to use.

Deterioration of dentifrice fluidity is caused mainly by the polishing substance in the dentifrice. So, to prevent deterioration of fluidity, a possible method may be to charge dentifrice containing no polishing substance, one of its compositions, into the storage portion. Containing no polishing substance, this dentifrice is not satisfactory in its filth removing performance.

However, so far there have been proposed no gums massaging toothbrushes of a type in which bristles suitable for massaging the gums are implanted on the brush base and medicine aiding in the gums massaging is stored in the grip portion.

## (Summary of the Invention)

The invention provides a toothbrush with bristles having tips in the spherical form and a container for a fluid material for the oral use such as a medicinal material for the oral health, a gingiva-massaging medicine and a polishing material.

A toothbrush of the invention comprises a brush base portion having bristles implanted thereon, said bristles having a spherical tip or end and a grip portion or handle provided with a storage means or container for a fluid material, a communicating passage through which the fluid material may be fed from the storage means to the bristle-implanted portion and a means for driving the fluid material through said communicating passage.

Fifty percent or more of the bristles have spherical tips. All the bristles preferably have the spherical tips.

A polishing material may be contained in the tips of the bristles. A medicinal material for the oral health or a gingiva-massaging medicine may be contained in the storage means.

## BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is an enlarged view of one example of the bristle tip used on the toothbrush of this device;

Figure 2 is a bristle implanting pattern;

Figure 3 is a rough longitudinal cross section of the toothbrush of the Example 1; and

Figure 4 is a rough longitudinal cross section of the toothbrush of the example 2.

Figures 5 to 8 each show examples of the driving means.

1...bristle, 2...polishing material, 3...brush base, 4...bristle implanting hole, 5...grip, 6...storage portion, 7...oral-use fluid material, 8...communicating passage, 9...push piece, 10...thumb wheel, 11...rotatable shaft, 12...joint, 13...narrow tube, 14...rotatable disk, 15...projection, 16...leak valve.

The bristles to use for the toothbrush of the invention are formed at their tips in the global or spherical form. It is preferable that at least 80% of the bristles have the spherical tips. When the tips contain the polishing agent, at least 50% of the bristles may have the spherical tips. It is more desirable that all the bristles have globes at the tips. The material of the bristle is not restricted but may preferably be plastics, such as nylon and polybutylehe terephthalate. The size of the bristle

diameter (diameter of the bristle body, not the tip diameter) is not limited but experience has found that their diameter is preferably 6/1000 to 15/1000 inches because of the feeling on the gums. The diameters of the globes on the bristle tips are preferably 1.1 to 2.5 times the bristle body diameters.

The globes formed at the tips of the bristles may not necessarily be a perfect globe and may be oval, claw-like, or rectangular, square or trapezoidal with their four corners rounded, as long as they provide an improved massaging effect.

The pattern in which the bristles are implanted on the base is also not restricted. The bristles may be slightly different in height from one another or they may be set to almost equal heights. The density of the bristles is not limited and may appropriately be determined to obtain a good massaging effect.

The toothbrush of the invention have two typical embodiments which will be illustrated below.

One embodiment relates to a gingiva-massaging toothbrush which consists of a bristle base and a grip; bristles implanted on the bristle base and having their ends formed global; a storage portion formed in the grip for storing the medicine to be applied to the gums; a communicating path for supplying the medicine from the storage portion to the bristle implantation surface on the brush base; and a means for delivering the medicine into and moving it through the communicating path.

As to the storage portion in the grip portion for the gums massaging medicine, the container of gums medicine is not limited to a particular size and shape. It is, however, desirable that its size and shape be such that the user will not feel clumsy when holding the grip in hand. The brush base, the grip and the storage portion of the gums medicine may either be formed integral as a unit in which they cannot be separated or formed in such a way that they can be separated. It is also possible to have the brush base and the grip formed integral and the storage portion as a cartridge container which can be disconnected from the grip for replacement. Further, the brush base may be formed separable from the body for replacement. In either case, it is desirable that the storage portion form a part of the grip when in use.

There is no restriction on the size and shape of the communicating path which is installed in the brush base and grip for supplying the medicine from the storage portion to the brush base.

Examples of the means for delivering the medicine into and through the communicating path may include: one in which a push rod is used to extrude the medicine out of the storage container formed of a flexible material; one in which the storage portion and the communicating path are connected through

a flexible narrow tube and in which a rotatable disk placed in contact with the flexible narrow tube wall is rotated to deliver the medicine into the tube; one in which a hollow portion in the grip is used as a storage portion and in which a push piece, that is installed at the end of the grip opposite to the brush base and that is movable toward the brush base, is pushed toward the brush base to deliver the medicine from the storage portion into the communicating path; and one in which a diaphragm pump as the delivery means is incorporated in the communicating path, such as that introduced in the Japanese Patent Laid-Open No. 68367/1982. The medicine delivery means is not limited to these examples.

The other embodiment of the toothbrush comprises: a brush base and a grip; bristles implanted on the brushbase, the bristles having their tips formed global, the global portions of the bristles having polishing material; a storage portion provided in the grip for storing a fluid material for oral use; a communicating passage for supplying the oral-use fluid material from the storage portion to the bristle implanting surface on the brush base; and a means for drawing the oral-use fluid material into and moving it through the communicating passage.

In this device the fluid material for oral use which is stored in the grip does not contain polishing material at all or, if any, a very small amount to prevent clogging of the communicating passage connecting the storage portion and the brush base. The fluid oral-use material that meets this requirement may include a general dentifrice removed of polishing material and a medicine to be used on the gums to stimulate blood circulation in the gums and prevent tooth-related diseases. These materials can be appropriately adjusted in viscosity, from a watery fluid material with low viscosity to a paste or creamy substance with high viscosity.

As mentioned above, since the oral-use material for the toothbrush of this device has virtually no polishing effect, it is not satisfactory as the dentifrice. Thus, to give a polishing effect, the toothbrush of this device provides a polishing material on the globes at the tips of the bristles. Moreover, the globes at the tips of the bristles will help remove the sordes on teeth and will not easily hurt the gums, making the toothbrush an adequate means for massaging the gums.

To make the polishing material adhere to the globes at the tips of the bristles, the polishing material is first attached to the tips of the monofilaments of synthetic resin such as nylon or polybutylene terephthalate and then the synthetic resin globes are heated to fuse the polishing material to the globe. The desired bristles are thus obtained.

The polishing material used in this device may include, for instance, silicic anhydride, calcium secondary phosphate, calcium carbonate, insoluble sodium metaphosphate, hydroxyapatite, zeolite, aluminum hydroxide, alumina, titanium oxide, various ceramics powders, and metal powder. The grain diameter of the polishing material is preferably in the range of 0.1 to 15 micron and more preferably in the range of 2 to 10 micron. The amount of polishing material contained in the bristles is preferably in the range of 0.1 to 50 weight-% and more preferably in the range of 5 to 30 percent by weight.

As to the storage means and the driving means to feed and deliver the fluid material to the bristle portion, those explained for the first embodiment may apply here.

The gums massaging toothbrush according this device has globes formed at the tips of the bristles, so that there is no fear of the bristles hurting the gums while brushing and instead they can provide an appropriate massaging effect to the gums. Also since the massaging medicine is incorporated in the toothbrush, the medicine can be supplied to the bristle implanting surface on the base by a single operation. Because of these features, the toothbrush of this device is very effective as the gums massaging toothbrush.

The toothbrush according to this device has globes formed at the tips of the bristles, so that the toothbrush has an excellent tooth cleaning effect and also can massage the gums without hurting them. Also, since the polishing material is attached on the globes at the tips of the bristles and the fluid oral-use substance is contained in the grip portion, it is possible to supply the fluid material to the bristle implanting surface on the brush base by a single operation. Another advantage is that the communicating passage will not be clogged by the polishing material.

#### Example 1

Monofilaments of nylon (8/1000 inches in diameter) are cut to the length of 30 mm and a dispersion liquid of silicic anhydride (silicic anhydride 5.0 wt% and sodium lauryl sulfate 0.1 wt%) is applied to the tips of the filaments. The monofilaments tips, after being dried, are heated to fuse the silicic anhydride particles into the filament tips to form a bristle as indicated in Figure 1. In Figure 1, reference numeral 1 denotes a bristle and 2 polishing material.

As shown in Figure 2, a brush base 3 has a pattern of bristle holes 4 and the bristles implanted on the base are about 11 mm high.

5 Referring to Figure 3, the hollow portion in the grip 5 is used as a storage portion 6 for the fluid oral-use material, and dentifrice 7 which is an ordinary one but removed only of polishing material is charged into the hollow storage portion 6. The grip 5 and the brush base 3 are separably coupled together through a threaded joint 12. Provided between the brush base 3 and the grip 5 is a communicating passage 8 for supplying the fluid oral-use material from the storage portion 6 to the bristle implanting surface on the brush base 3. Provided at the end of the grip 5 opposite to the brush base 3 is a push piece 9 which is movable toward the brush base. As a thumb wheel is rotated to turn a shaft 11, push piece 9 is moved toward the brush base 3 to deliver the fluid oral-use material (dentifrice removed only of polishing material) 7 into the communicating passage 8.

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#### Example 2

25 A toothbrush of this Example is shown in Figure 4. In this toothbrush the brush base 3 has a bristle implantation pattern similar to that of the Example 1. The bristles implanted on the brush base 3 have the polishing material similar to that used in the Example 1. The brush base 3 is formed integral with a grip 5 to which a cartridge type storage portion 6 is removably connected. The storage portion 6 is loaded with a gun medicine 7 containing methyl nicotinate.

30 Between the brush base 3 and the grip 5 is installed a communicating passage 8 for supplying the oral-use fluid material from the storage portion 6 to the bristle implanting surface on the brush base. The communicating passage 8 opens at one end to the bristle implanting surface on the brush base 3 and at the other end connects to the front end of a narrow tube of silicone rubber installed in the grip 5. The cartridge type storage portion 6 is removably connected to the grip 5 through a threaded joint 12. The silicone rubber tube 13 extends into the storage portion 16. The storage portion 6 has a leak valve 16 at one end to release the air in the storage portion 6. The grip 5 has a rotatable disk 14 placed on and in contact with the silicone rubber tube 13. The rotatable disk 14, as shown, has a plurality of arc projections 15 at equal intervals around its circumference, with the projection height being determined so that the projections 15 can intermittently press the tube 13 as the disk 14 is turned.

35 40 45 50 55 The toothbrush with the above construction is used in the following manner. A finger tip of the hand holding the grip 5 is put on the projections 15 on the rotatable disk 14; and the finger tip is

moved to turn the disk 14 in the direction indicated by an arrow. As a result the projections 15 intermittently press the silicone rubber tube 13, drawing the medicine from the storage portion 6 into the tube 13, supplying it further into the communicating passage 8 through which the medicine is fed to the surface of the brush base on which the bristles 1 are implanted.

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Example 3

This example is shown also in Fig. 4. A toothbrush was produced in the same way as shown in Example 2, except that the polishing agent was not coated thereon and the storage means was charged with a gingiva-massaging medicine. A massaging effect was excellently obtained with use of the toothbrush.

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In addition to the driving device as shown in Fig. 4, the driving means for transferring the fluid material to the bristle-having portion includes, for example, a diaphragm pump and a cylinder pump. The diaphragm pump is provided on the toothbrush together with a checking valve and a suction valve to effect the pumping-up and feeding action. These are illustrated in Figs. 5, 6 and 7. Fig. 5 shows a combination of a diaphragm and a checking valve. Figs. 6 and 7 each show a combination of a diaphragm, a suction valve and a checking valve. Fig. 8 shows a cylinder-driving means by screwing.

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**Claims**

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1. A toothbrush which comprises a brush base portion having bristles implanted thereon, said bristles each having a spherical tip and a grip portion provided with a storage means for a fluid material, a communicating passage through which the fluid material may be fed from the storage means to the bristle-implanted portion and a means for driving the fluid material through said communicating passage.

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2. A toothbrush as claimed in Claim 1, which comprises a polishing material in the tips of the bristles.

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3. A toothbrush as claimed in Claim 1 or 2, in which a medicinal material for the oral health is contained in the storage means.

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4. A toothbrush as claimed in Claim 1 or 2, in which a gingiva-massaging medicine is contained in the storage means.

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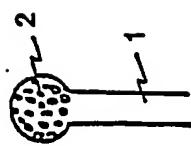


Fig. 1

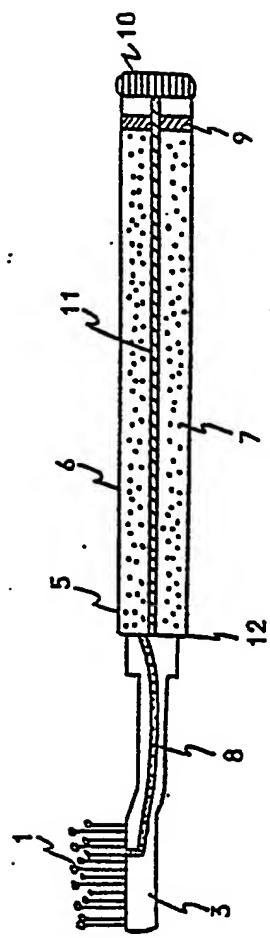


Fig. 3

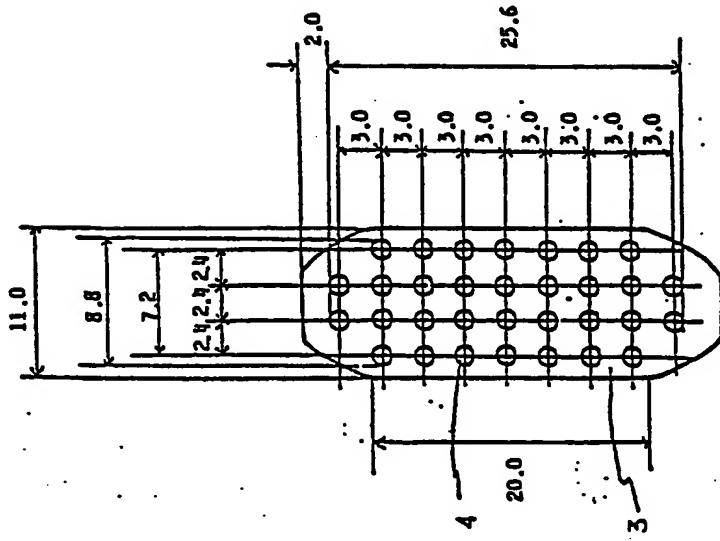


Fig. 2

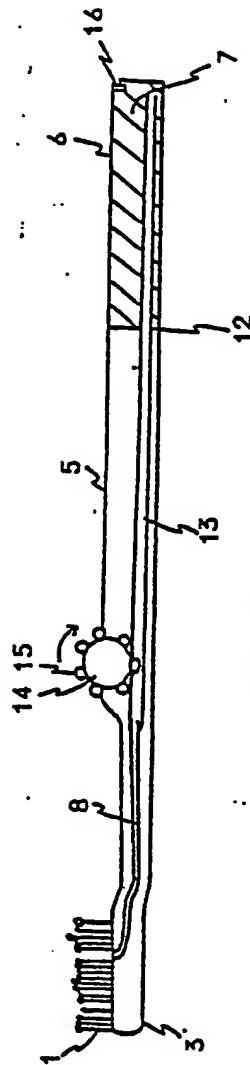


Fig. 4

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Fig. 5

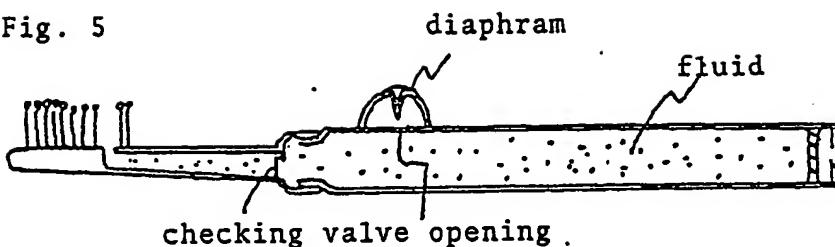


Fig. 6

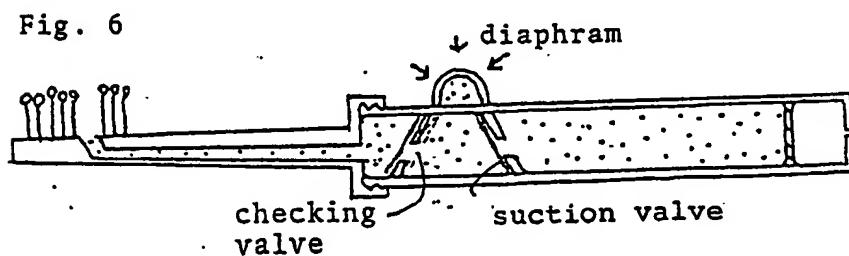


Fig. 7

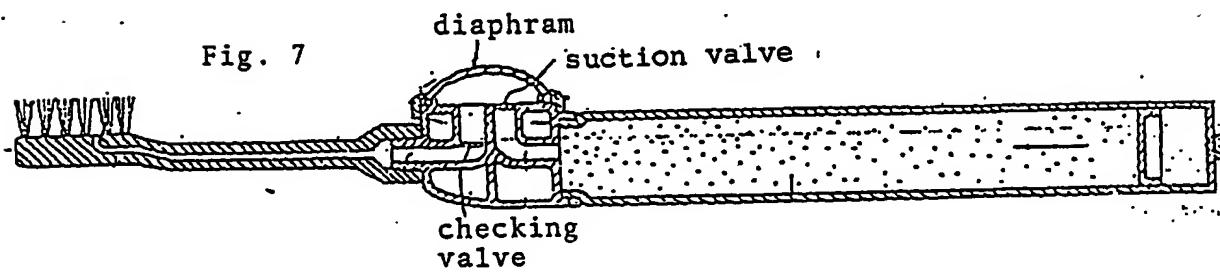
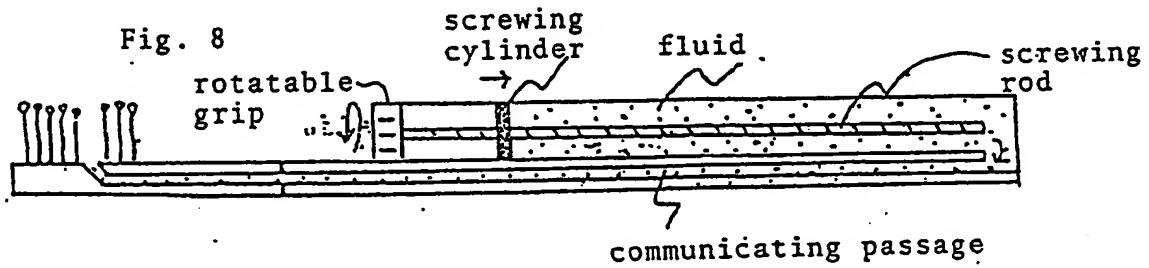


Fig. 8





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A3

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⑭ Applicant: Kao Corporation  
1-14-10, Nihonbashi Kayaba-cho  
Chuo-ku Tokyo(JP)

⑭ Date of publication of application:  
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⑯ Inventor: Eguchi, Yasuteru  
1-401, 9-Yamate 2-chome  
Funabashi-shi Chiba(JP)

⑭ Designated Contracting States:  
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⑭ Representative: Dickel, Klaus, Dipl.-Ing.  
Julius-Kreis-Strasse 33  
D-8000 München 60(DE)

⑯ Toothbrush.

⑰ A toothbrush comprises a brush base portion (3) having bristles (1) implanted thereon, said bristles (1) each having a spherical tip and a grip portion (5) provided with a storage means (6) for a fluid material (7), a communicating passage (8) through which the fluid material may be fed from the storage means (6) to the bristle-implanted portion (3) and a means for driving the fluid material through said communicating passage (10, 11). A polishing material (2) may be contained in the tips of the bristles (1). A medicinal material for the oral health or a gingiva-massaging medicine may be contained in the storage means (6).

EP 0 290 873 A3

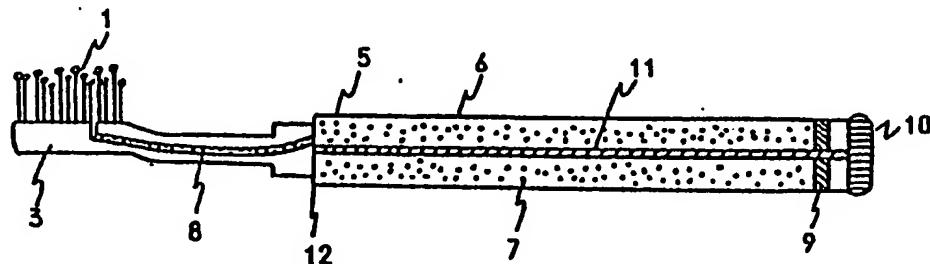


Fig. 3



DOCUMENTS CONSIDERED TO BE RELEVANT			EP 88106789.6
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
X	<u>EP - A1 - 0 123 518</u> (ENDO) * Fig. 2; abstract * --	1	A 46 B 9/04 A 46 B 11/02
X	<u>EP - A1 - 0 193 299</u> (ENDO) * Abstract; fig. 3,4,5,6,7 * --	1	
X	<u>WO - A1 - 85/00 731</u> (BEALE) * Abstract; fig. 1,2,3 * --	1	
X	<u>US - A - 3 903 888</u> (BUELOW) * Fig. 2,3 * --	1	
X	<u>US - A - 4 071 300</u> (NICHOLLS et al.) * Fig. 1 * --	1	
A	<u>US - A - 3 076 218</u> (COOK) * Totality * -----	2	TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			A 46 B 9/00 A 46 B 11/00
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
VIENNA	03-07-1989	PIRKER	
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